

## BEST AVAILABLE COPY

Attorney's Docket No.: 07977/265001/US4590

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an insulating film on said adhesive layer;  
a plurality of TFTs over the insulating film and the color  
filters; and  
light emitting elements on the TFTs,  
wherein light emitted from said light emitting elements is  
emitted through said substrate.

A2 Sub B17

3. (Amended) A device according to claim 1, wherein said  
semiconductor device further comprises driver circuits over said  
insulating film and the color filters, and said driver circuits  
comprise TFTs.

4. (Amended) A device according to claim 1, wherein color  
filters are provided on said substrate at positions aligned with  
the TFTs.

5. (Amended) A device according to claim 1, wherein said  
insulating film covers said color filters, and has a planarized  
surface.

6. (Amended) A device according to claim 1, wherein red  
color filters of said color filters are provided at positions  
aligned with at least channel forming regions of said TFTs.

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11. (Amended) A semiconductor device comprising:  
color filters on a substrate;  
an adhesive layer on the substrate and the color filters;  
an insulating film on said adhesive layer;  
a plurality of TFTs over the insulating film and the color  
filters; and  
a liquid crystal layer over the TFTs.

12. (Amended) A device according to claim 11, wherein said  
substrate is a plastic substrate.

13. (Amended) A device according to claim 11, wherein said  
insulating film has a planarized surface.

14. (Amended) A device according to claim 11, wherein said  
color filters are provided at positions aligned with at least  
channel forming regions of said TFTs.

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17. (Amended) A semiconductor device comprising:  
color filters provided on a substrate;  
an adhesive layer over said substrate and said color  
filters;  
an insulating film on said adhesive layer; and

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a plurality of TFTs over the insulating film and the color filters.

18. (Amended) A device according to claim 17, wherein said semiconductor device further comprises driver circuits over said insulating film and said color filters, and said driver circuits comprise TFTs.

3.  
19. (Amended) A device according to claim <sup>1</sup>~~17~~, wherein the substrate comprises organic material.

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20. (Amended) A device according to claim 17, wherein red color filters of said color filters are provided at positions aligned with at least channel forming regions of said TFTs.

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22. (Amended) A device according to claim 17, wherein a fixing substrate is provided over said TFTs so as to face said substrate.

Please add new claims 37-46.

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37. (New) A device according to claim 17, further comprising light emitting elements provided over the TFTs.

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38. (New) A device according to claim 17, further comprising a liquid crystal layer provided over the TFTs.

39. (New) A semiconductor device comprising:  
color filters provided on a substrate;  
an adhesive layer over said substrate and said color filters;  
an insulating film on said adhesive layer; and  
a plurality of TFTs over the insulating film and red color filters.

40. (New) A device according to claim 39, further comprising light emitting elements provided over the TFTs.

41. (New) A device according to claim 39, further comprising a liquid crystal layer provided over the TFTs.

20. 42. (New) A device according to claim 19, wherein said semiconductor device further comprises driver circuits on said insulating film and color filters.  
at least one red

21. 43. (New) A device according to claim 19, wherein the substrate comprises organic material.

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~~44.~~ (New) A device according to claim ~~39~~, wherein said

adhesive layer comprises a material selected from the group consisting of polyimide, acrylic, and epoxy resin.

45. (New) A device according to claim 39, wherein a fixing substrate is provided over said TFTs so as to face said substrate.

24.

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~~46.~~ (New) A device according to claim ~~39~~, wherein said

semiconductor device is selected from the group consisting of a video camera, a digital camera, a goggle type display, a car navigation system, a personal computer, and a personal digital assistant.

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